

Work Order ID 104436

104436

Page 1

July-11-13 7:22:16 AM

Item ID: D206-642-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH, Low Gear Run on Landing
 Start Date: 7/11/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/12/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: ✓ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP206-642-113 CHG003 K10111 CHG003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B94103-11

Work Order ID 104436

104436

Page 2

July-11-13 7:22:16 AM

Item ID: D206-642-113 Accept *N9000040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Skidtube LH, Low Gear Run on Landing
Start Date: 7/11/13 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 7/12/13 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPD206-642-113								
	K10111								
	Location: 082								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/7/12

Picklist Print

July-11-13 7:22:16 AM

Page 1

Work Order ID: 104436

Parent Item: D206-642-113

Parent Item Name: Skidtube LH, Low Gear Run on Landing

Start Date: 7/11/13

Required Date: 7/12/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC IPP REV:B 11.09.23 ADDED
K10111 DD VERF:EC IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM
VERIFIED BY:DD IPP Rev:D 12.11.21 ECN12-
679 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-151		Manufactured	No			110	Each	1.0000	1	1		94103	2
--------------	--	--------------	----	--	--	-----	------	--------	---	---	--	-------	---

Repl. skidtube low gear (run on landing) LH or RH

Location Loc Qty Loc Code

FG082

1

77976

1

K10111

Manufactured

No

110

Each

2.0000

1

1

92501

2

Saddle, Skidtube 206

Location Loc Qty Loc Code

PKG14

2

92501

1

95024

1